



Dart Aerospace Ltd.
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C45-15-10
Job Sheet 195340

Part No: C45-15-10 **Job Qty:** 8 pcs
Part Name: Ford Bumper

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 5/17/19 **Job Tracking No:**
Due Date: 5/27/19 *June 14* **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: C45-15-10 REV.3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	8 pcs	5/27/19		0.00	4.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	8 pcs	5/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
140	Packaging 3-1 - Stock - B4B	8 pcs	5/27/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



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Container No: S197173

Part: C45-15-10
Job No: 195340
Serial No/Batch: S197173
Revision: 3
Inspector:
Exp Date:
Instructions:

Date: 07/10/19

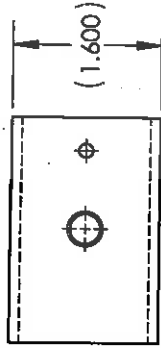
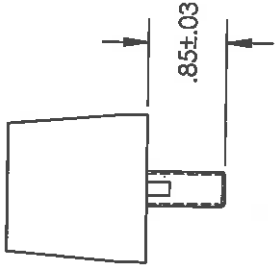
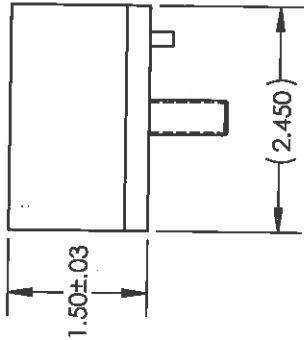
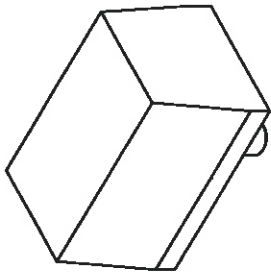
Plex 5/17/19 10:28 AM Dart.lajeunesse.marie

		Packaging 3 - 8 - B4B					
		Packaging 3 - 9 - B4B					
		Packaging 3 - 10 - B4B					
		Packaging 3 - 11 - B4B					
		Packaging 3 - 12 - B4B					
		Packaging 3 - 13 - B4B					
		Packaging 3 - 14 - B4B					
		Packaging 3 - 15 - B4B					
		Packaging 3 - 16 - B4B					
		Packaging 3 - 17 - B4B					
		Packaging 3 - 18 - B4B					
		Packaging 3 - 19 - B4B					
		Packaging 3 - 20 - B4B					
		Packaging 3 - 21 - B4B					
		Packaging 3 - 22 - B4B					
		Packaging 3 - 23 - B4B					
		Packaging 3 - 24 - B4B					
		Packaging 3 - 25 - B4B					
		Packaging 3 - 26 - B4B					
		Packaging 3 - 27 - B4B					
		Packaging 3 - 28 - B4B					
		Packaging 3 - 29 - B4B					
		Packaging 3 - 30 - B4B					
		Packaging 3 - 31 - B4B					
		Packaging 3 - 32 - B4B					
		Packaging 3 - 33 - B4B					
		Packaging 3 - 34 - B4B					
		Packaging 3 - 35 - B4B					
		Packaging 3 - 36 - B4B					
		160 QC 21 - SA	8 pcs	5/27/19	0.00 0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	
		Part Op 100 - Small Fab) Modify as per dwg. Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location:) 160 - QC21- Final Inspection - Work Order Release)					
		Job BOM					
		Part / Item	Component Name	Quantity	Operation	Container	
		E3TZ-4730-A	Bumper	8 Ea (1 ea)	100-Small Fab - 1	5190517	
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Small Fab - 1	E3TZ-4730-A	8	9	0			
Part Specifications							
Specifications could not be found.							

GA 207
BAC 21
9-27
JUL 1 1 2019

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REV		ECR	REVISIONS	
			DESCRIPTION	
2			AS DRAWN BY CANAM	
3	15-0102		CHD DIMESION WAS (2.000) IS 1.50±.03 TO ACCOMMODATE NEW CAGE DESIGN.	
				DATE
				INITIAL
				APPROVED
				JAG
				RJC
				JAG



SHOP COPY
RETURN TO
ENGINEERING COPY
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19-5340 MVS
(4-05-17)

DART
AEROSPACE

FORD BUMPER

DWG NO. C45-15-10 REV 3

DRAWN BY: CANAM
APPROVED: *D. Wall*
REVIEW: *D. Wall*
FINISH: *D. Wall*
SPEC: *D. Wall*
USED ON MODEL: *D. Wall*

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± .5°
.X ± .1
1. BREAK ALL SHARP EDGES .015 x 48°
OR .016R
2. DIMENSIONAL LIMITS APPLY AFTER FINISH

ASSY QTY	ASSY B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		C45-15-10	1	FORD BUMPER		

SCALE 1:2 DATE 9/12/1997 SHEET 1 OF 1

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is			DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐☐☐ ☐☐☐ ☐☐☐ Cross tube Small Fab Finishing ☐☐☐ ☐☐☐ ☐☐☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐☐☐ ☐☐☐ ☐☐☐ Engineering Water Jet Supplier Quality								
Date :	Sequence #:	QTY Affected :			MRB (QS1042)								
Description Work Order Deviation		Disposition			Completed By								
					Lead hand / Supervisor								
					QC / QA Coordinator								
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:			Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread		